



M SERIES BLOWER MODULE SPECIFICATIONS

Bulletin 20-020.1

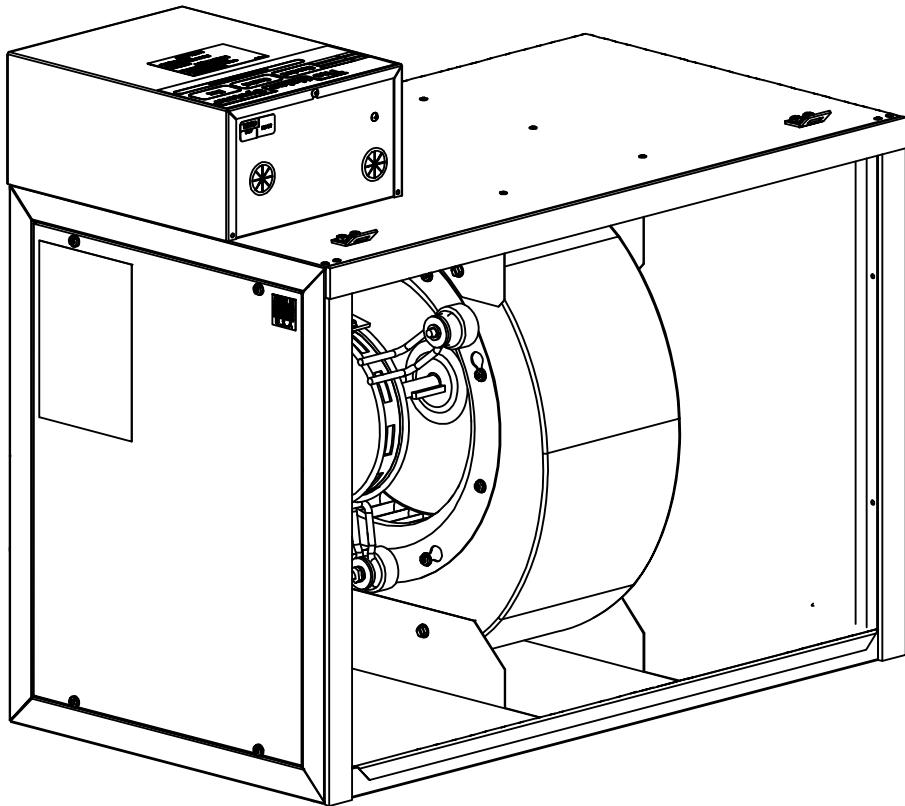


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Certified to UL Standard 1995
 Conforms to CAN/CSA Standard C22.2 NO. 236

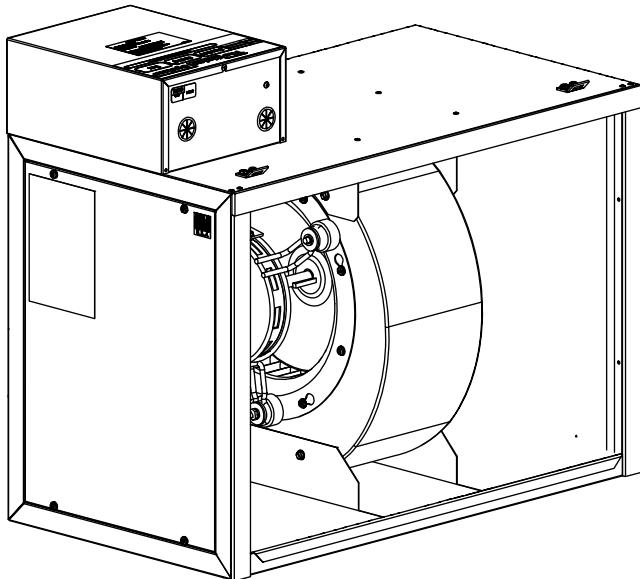


Unico products comply with the European regulations that guarantee product safety.



M Series Blower Module

Engineering Specifications



GENERAL INFORMATION

The Unico System modular blowers are designed for use with the Unico System small-duct high-velocity (SDHV) system. The blower modules are compatible with other modules of the same size (Table 1). The blowers exceed the U.S. Department of Energy static pressure requirements for SDHV air conditioner and heat pump systems at the rated airflow when installed with the compatible Unico air cooling module¹.

Table 1. Compatible Modules

Module	Description
MxxxxC-B,E	Refrigerant Coil
MxxxxC-C	Chilled Water Coil
MxxxxC-H	Hot Water Coil
MxxxxV	Vertical Plenum
MxxxxR	Horizontal Return

Model Number Key

M 2430	B L	1-EC2 1	Paint Option (Blank)=None 1 = White
			Motor Type, Power Supply (1 phase) ST2 = Single speed, 208-240V, 60 Hz EC2 = Variable Speed, 120/208-240V, 50/60 Hz
			Revision 1, 2, 3, etc.
			Configuration L=Left-hand connection R=Right-hand connection
			Module Type B= Blower Module
			Size (Nominal Cooling Capacity Range) 1218=12000 to 18000 Btu/hr (3.5 to 5.2 kW) 2430=24000 to 30000 Btu/hr (7.0 to 8.8 kW) 3036=30000 to 36000 Btu/hr (8.8 to 10.5 kW) 3642=36000 to 42000 Btu/hr (10.5 to 12.3 kW) 4860=48000 to 60000 Btu/hr (14.0 to 17.5 kW)
			Unit Type M=Modular

APPLICATIONS

For air-conditioning, the rated airflow is generally 250 CFM per nominal² cooling ton (34 L/kW-s) and for heat pumps it is 275 CFM per nominal ton (37 L/kW-s). For proper operation, we do not recommend flow rates less than 200 CFM per nominal ton (27 L/kW-s).

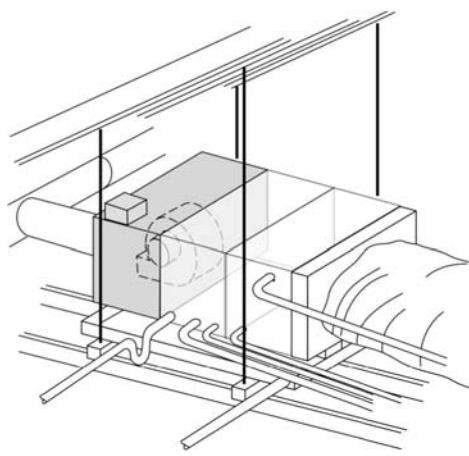


Figure 1. Attic Installation with Unico System Cooling and Heating Module.

¹ Per US DOE 10CFR430, Appendix M and M1

Prior to 1/1/23: 1.10-1.20 inches wc (270 to 300 Pa), depending on capacity;

On or after 1/1/23: 1.15 inches wc (286 Pa),

² Nominal refers to nameplate capacity of outdoor unit, refer to AHRI product directory for rated capacity

FEATURES AND BENEFITS

The blower is available with a single-speed or variable-speed motor (see model key previous page) with its specific control box. The Model Comparison table lists the features for each motor type.

The single-speed (-ST2) is for exact replacement of existing single speed blower modules and for hot water heating applications with air temperatures exceeding 150°F (65°C). The variable speed motor version (-EC2) is more efficient and must be used for air conditioning and heat pump applications in order to meet minimum efficiency requirements.

ST2 (Version 2)

Single-speed permanent split-capacitor (PSC) motor, control box includes a fan relay, transformer, and terminal block.

EC2

Variable-speed electronically commutated motor (ECM), control box includes the S-M-A-R-T¹ control board (SCB) and a USB communications board.

Model Comparison		
Configuration	ST2	EC2
Balanced wheels	✓	✓
Direct drive motor	✓	✓
Shaft key connection	✓	✓
Quick motor replacement (QMR)	✓*	✓
Separate control box	✓	✓
Control voltage transformer	✓	✓
Screw terminal connections	✓	✓
Heat pump AFS bypass	✓	✓
Number of modes of operation	1	6
Adjustable restrictor plate	✓*	
Soft-start and soft-stop		✓
Constant airflow		✓
Optimized for efficiency and sound		✓
Preset airflow rate		✓
Laptop configurable		✓
Point-to-point wiring		✓
Electric heater interlocks		✓
Boiler Relay	**	✓
Chilled water relay		✓
Fan cycling		✓
EAC, ERV, or HRV relay		✓
Potable water circulation		✓
Humidifier compatibility		✓
Chiller/AWHP compatibility		✓
Low airflow indicator		✓
Laptop troubleshooting		✓
Optimized for zoning		✓

* except the 1218

** field supplied

¹ Software Managed Airflow Rate and Temperatures

Balanced wheels (ST2, EC2) – All blower wheels are individually balanced.

Direct drive motor (ST2, EC2) – The blower wheel is mounted directly to the motor shaft to improve drive efficiency and lower costs.

Shaft key (ST2, EC2) – The blower wheel is attached to the motor shaft using a square keyway instead of a set screw.

Quick motor replacement (QMR) (ST2, EC2) – The QMR feature is a quick twist-and-lock motor mount for easy maintenance. The motor is mounted to the inlet ring which is attached to the blower housing with six screws through twist-lock keyholes. When service is required by the motor or the wheel, the entire assembly may be removed as a whole (*Figure 2*).

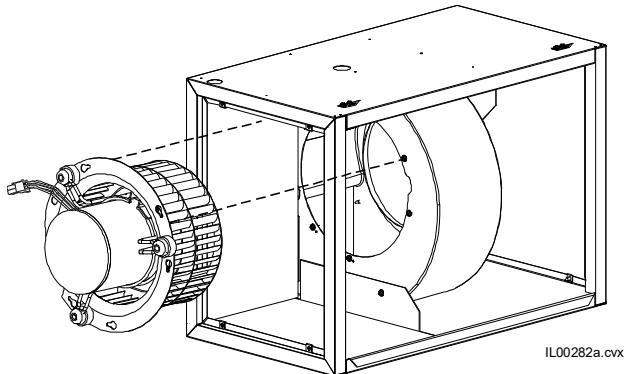


Figure 2. Quick motor replacement (QMR) feature (2430, 3036, 3642, and 4860 models only)

Separate control box (ST2, EC2) – The control box is separate from the cabinet (ships inside the cabinet) for easy accessibility. It may be mounted to the top or front of the cabinet or even on a wall, depending on which is more convenient. Knockout and starter holes for the screws are provided to assist in mounting:

Control voltage transformer (ST2, EC2) – A 48VA 24-volt transformer provides control power to the thermostat, electric heaters, and other optional equipment.

Screw terminal connections (ST2, EC2) – Terminal blocks include screws and wire washers to securely connect the control wires.

Heat pump AFS bypass (ST2, EC2) – Removes the anti-frost switch (AFS) from the circuit during heat pump heating mode which eliminates nuisance shutdowns during defrost mode.

Modes of operation (EC2) – The SCB control board has 6 independent modes of operation, each with its own programmable airflow and RPM limit settings (Fan-Only, Low-Cool, High-Cool, Low-Heat, High-Heat, and Emergency-Heat).

Adjustable restrictor plate (ST2, except the 1218) – Our restrictor plate provides a low-cost solution to finely tune the airflow when using a single speed motor. The adjustable restrictor plate is accessible from the outside front of the unit even with the duct installed.

Note: Do not use restrictor plate to adjust plenum static pressure. Adjust the restrictor to the proper amperage. This will assure proper airflow.

Soft-start and soft-stop (EC2) – For quieter operation, the unit slowly ramps the motor from stop to full speed, and vice versa.

Constant airflow (EC2) – The EC2 control board will deliver the airflow requested without requiring the user to measure the amperage or make any other adjustments to the duct system.

Optimized for efficiency and sound (EC2) – The EC2 control uses the lowest motor speed required to achieve the required airflow, which minimizes sound and maximizes electrical efficiency.

Pre-set airflow rate (EC2) – The SCB is pre-programmed with two different air flow rates for the High-Cool Mode. These rates are based on the nominal tonnage of the unit (See the *Applications* section) and can be selected with a board mounted switch. Each of the six different airflow control modes are a fixed percentage of this selected airflow.

Laptop configurable (EC2) – The airflow for each mode of operation is adjustable to any value between the blower minimum and maximum using the ECMconfig software (available for download at www.unicosystem.com) and an ordinary USB cable.

Point-to-point wiring (EC2) – The control boards have separate terminals for the thermostat, electric heater, outdoor condenser, and other options for easy wiring and troubleshooting.

Electric heater interlocks (EC2) – The ECM control board includes two electric heater safety lockouts. The lockout prevents the heaters from operating if the programmed airflow is too low. This prevents the heating elements from overheating, which can severely reduce their useful life.

The other lockout prevents the electric heater third stage from operating if the heat pump is on. This prevents nuisance shutdowns from overheating the electric heater. This feature can be added to the ST control box by using an outside thermostat.

Boiler relay (EC2) – The SCB includes a separate dry-contact relay (HotW) that can be used to turn on the boiler, boiler pump, or hot water coil valve. The ST control box includes room for a relay to be added.

Chilled water relay (EC2) – The control box includes a separate dry-contact relay (ColdW) to turn on a chiller or zone pump.

Fan cycling (EC2) – The control board includes a separate switch to provide periodic cycling of the fan. This will minimize or prevent condensation in the ducts located in unconditioned spaces during winter, or to provide fresh air if the system is connected to a fresh air source.

EAC, ERV, or HRV relay (EC2) – For the optimum in indoor air quality, the control board includes a dry-contact relay to turn on an electronic air cleaner, energy recovery ventilator, or heat recovery ventilator any time the fan is on, or to control a fresh air damper for ventilation per ASHRAE 62.2-2010.

Potable water circulation (EC2) – For improved health and safety, the control board provides a switch-selectable feature to turn on the boiler pump periodically (if installed as part of a domestic water system) to prevent the formation of stagnant water.

Humidifier integration (EC2) – The control board includes a humidistat input with a humidifier output. If the humidistat calls for humidity, the humidifier output will turn on. It will also turn the fan on high or low (user selectable) if not already on.

Air-to-water heat pump (heat pump chiller) compatibility (EC2) – For systems with multiple air handlers connected to one AWHP. This feature allows one air handler (Leader) to control the mode of operation (heating or cooling) to avoid runaway cooling or heating from other connected air handlers (Followers).

Low airflow indicator (EC2) – The SCB includes an indicator light that signals the user if the desired airflow is not being met. This is usually caused by a restrictive duct system or too few outlets.

Optimized for zoning (EC2) – The ECMconfig software includes programmable motor speed limits to prevent the motor from over-speeding as zone dampers are closed without the need for a bypass damper. Refer to the Unico Tech Bulletin on zoning for more information.

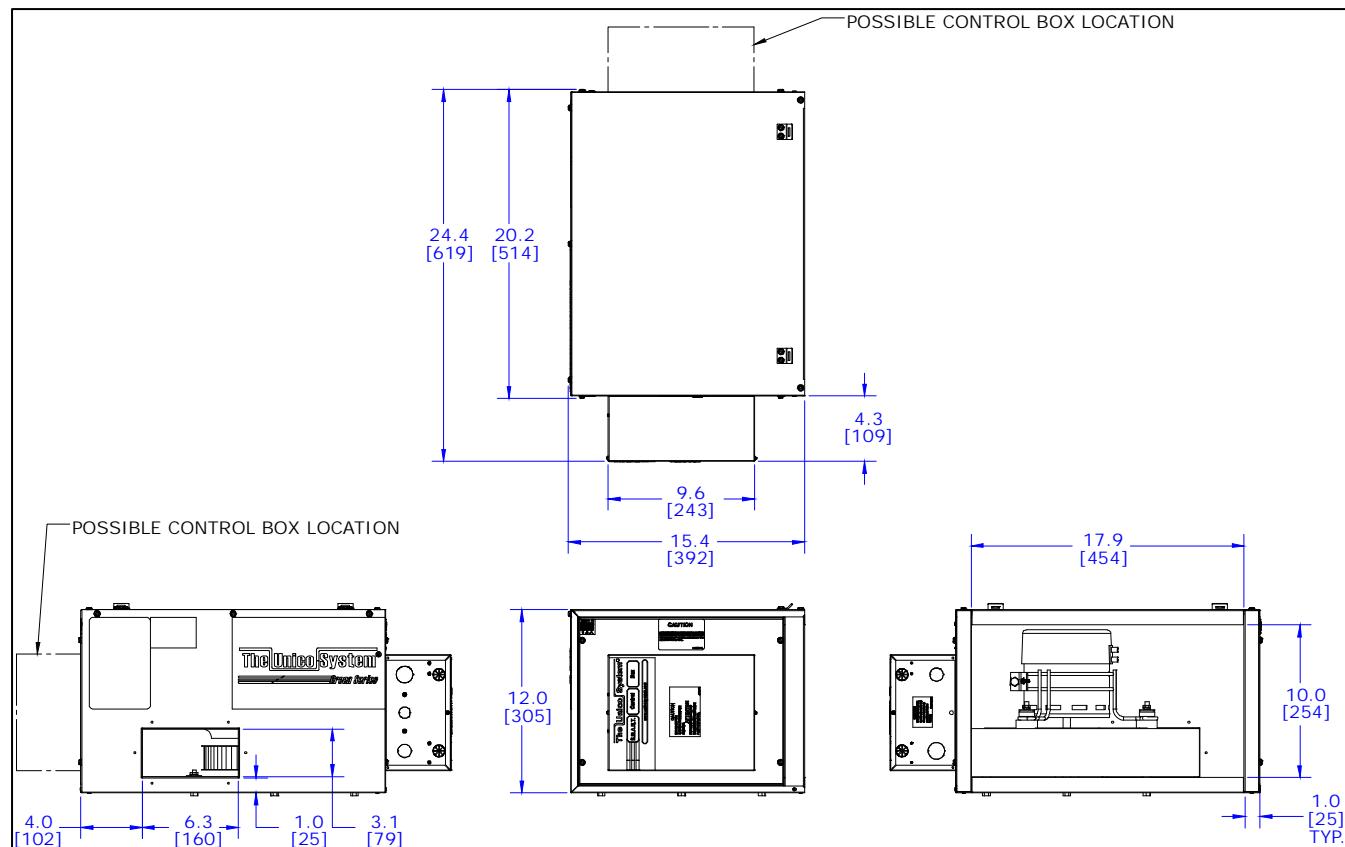
Laptop troubleshooting (EC2) – The ECMconfig software will also provide the user with feedback indicating the actual airflow, motor speed, communications between the boards and the motor, and the state of various inputs and outputs.

CABINET CONSTRUCTION

The cabinet is constructed of 22 gauge (0.7mm) galvanized steel with removable access panels installed on both sides for ease of service. All access panels are secured with slotted hex head washer screws and hardened steel U-clip nuts to prevent stripping. The cabinet is fully insulated with closed cell insulation. There is no exposed fiberglass inside the cabinet. See dimension drawing.

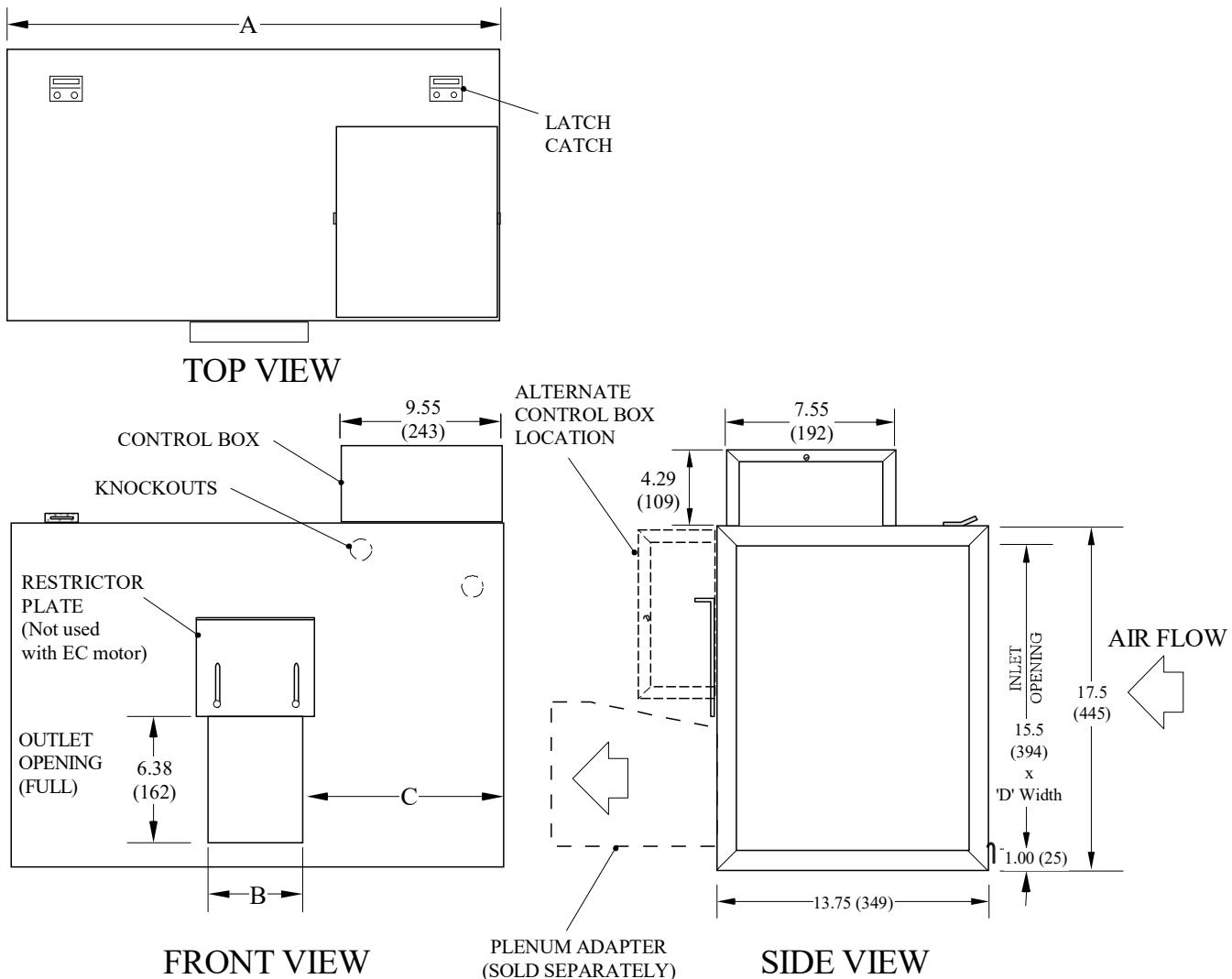
All blower modules feature electrical connections and service access panels on the left-hand side of the unit when viewing the return with the airflow at your back.

Right hand blowers are available upon request. In this case, the blower discharge opening is near the top of the cabinet.

DIMENSIONAL DATA**M1218**

All dimensions in inches [mm]

M2430/3036/3642/4860



All dimensions in inches (mm)

IL00020e.csv

Table 2. Blower Dimensional Table

Model No.		M2430BL	M3036BL	M3642BL	M4860BL
Dimensions [in. (mm)]	A	25.00 (635)	30.00 (762)	38.00 (965)	38.00 (965)
	B	6.00 (152)	7.24 (184)	7.16 (182)	9.92 (252)
	C	9.50 (242)	11.38 (289)	15.40 (392)	14.00 (356)
	D	23.00 (584)	28.00 (711)	36.00 (915)	36.00 (915)

BLOWER MODULE SPECIFICATIONS

Model No.		M1218BL	M2430BL	M3036BL	M3642BL	M4860BL		
Motor Electrical Characteristics	-ST2	208-230 V, 60 Hz, 1 ph						
	-EC2	120/208-240 V, 50/60 Hz, 1 ph						
Motor Size, HP (kW)		1/2 (0.37)		1 (0.75)				
Motor Type	-ST2	PSC						
	-EC2	ECM (variable speed)						
Motor Capacitor, mfd	-ST2	7.5	10					
	-EC2	none						
Motor minimum circuit ampacity (MCA)	-ST2	3.8		7.8				
	-EC2 120/240V	7.0 / 4.0		12.8 / 7.7				
Max. Overcurrent Protection (MOP), Amps	-ST2	15		15				
	-EC2 120/240V	15 / 15		20 / 15				
Motor Full Load, Amps	-ST2	1.9	3.0	6.2				
	-EC2 120/240V	5.6 / 3.2		10.2 / 6.1				
Motor Speed, RPM	-ST2	1700	1625					
	-EC2	400 – 1800						
Blower Wheel Diameter, in. (mm)		9.5 (241)						
Blower Wheel Width, in. (mm)		1.5 (3.8)	3.75 (95)	5.0 (127)	5.0 (127)	7.75 (197)		
Nominal Air Flow Rate, CFM (m ³ /s)		400 (0.19)	750 (0.35)	900 (0.42)	1100 (0.52)	1300 (0.61)		
Nominal Static Pressure, in. w.c. (kPa)		1.5 (0.373)						
Minimum Plenum Size (ID), in. (mm)		7 (178)	7 (178)	9 (229)	9 (229)	10 (254)		
Sound Pressure Level	dB(A)	52	56	56	56	58		
	NC	40	50	47	47	50		
Shipping Weight, lbs (kg)		32 (15)	62 (28)	65 (30)	72 (33)	74 (34)		

MOTOR TEMPERATURE LIMITS

Table 3. Air Over Motor

Motor Type	Recommended Temperature Limit	Maximum Temperature Limit
ST2	160 °F (71.1 °C)	160 °F (71.1 °C)
EC2	130 °F (54.4 °C)	150 °F (65.6 °C)

Note: The EC motor is sensitive to air temperatures that exceed the recommended temperature limit. A reduction in motor life of as much as 50% could result when operating at the maximum temperature limit.

MEASURING AIRFLOW

(-ST2 models) To determine the airflow, measure the amperage and look up the airflow from the fan curves in this document. The amperage versus airflow is also shown on the airflow label attached to the blower access door and in the control box installation instructions (Bulletin 30-037).

(-EC2 models) Count the LED blinks on the control board or use the ECMconfig software to display the airflow per the installation instructions.

ACOUSTIC DATA

Sound is always present in our lives and is important to comfort. Understanding how sound is defined is essential to understanding how to design a proper Unico System. Sound is defined as a physical disturbance in pressure that is detectable by the human ear. Sound is usually presented as Sound Pressure Level (SPL) in decibels (dB) but can also be presented as Sound Power Level (SWL). Sound pressure is what you hear so it is the only value that is important to the occupant. However, determining the value is difficult because it is dependent on the surroundings and distance from the sound source. For instance, a carpeted room is much quieter than a room with wood floors.

For the Unico System, it is also important to consider sound transmission losses through ceilings and walls. Since the blower is never placed in an occupied space, the SPL in that space is always less than the published value. This reduction in sound level depends on the construction of the ceiling or wall. For instance, a ceiling structure made of gypsum board with insulation above it will have a much greater sound transmission loss (TL) than a dropped ceiling without insulation.

The data shown in this catalog comes from measurements taken in a large room with hard surfaces for the walls and floor. It is considered to be the worst case (i.e. loudest) situation. The SPL in the occupied space will always be considerably less than this, depending on where the unit is located. To determine the actual SPL, subtract the TL for the barrier from the sound data of the unit. The table below shows typical TL values for common construction configurations. Subtract these values from the Unico air handler data.

Table 4. Transmission Loss for Common, dB

Construction	Frequency (Hz)						
	125	250	500	1k	2k	4k	R
Sheet Metal, 24 ga	13	17	20	27	34	39	18
Ceiling Tile, mineral fiber	13	21	27	31	35	40	20
Gypsum Frame wall	12	23	31	38	42	37	20
Gypsum Frame wall, insul.	15	30	32	43	46	38	23
Wood Floor, uninsulated	22	28	37	43	46	43	25
Wood Floor, insulated	29	40	51	57	60	58	26
Concrete Block, 190-mm	38	41	43	50	55	61	26
Concrete, 100-mm (4 in.)	41	41	45	52	56	64	26

Ref: *Handbook of Acoustical Measurements and Noise Control, 1998*

R = Overall Loss for typical Blower Module

All – Standard models include a patented restrictor plate to fine tune the airflow. This plate creates a small amount of turbulence and noise. However, this is only noticeable near the unit if the unit is installed close to the occupied space. The –EC2 models do not need a restrictor plate and, consequently, the sound pressure level in the occupied space can be as much as 3-5 dB quieter.

Note: Using muffler on the discharge of the unit will reduce the sound pressure by 3 dB. The muffler should be a metal duct with at least 1.5 inches (38 mm) of fiberglass insulation, measuring at least 10in. D × 20in. L (250mm D × 500mm L).

Example. Consider an M2430BL1 located above a dropped ceiling. The SPL generated by the unit is 56dB, and the transmission loss due to the ceiling is 20dB, resulting in a overall SPL of 36dB. Similarly, if the same unit were installed in an attic with insulation (TL=26dB), the SPL would be only 30dB. This makes the Unico System one of the quietest systems on the market.

Sound Pressure Levels (L_p)

The sound pressure level for each unit was measured in a reverberant room measuring approximately 21ft × 35ft (6.4m × 10.7m) with hard tiled floors, hard walls, acoustical ceiling tiles, and no furniture. The sound level meter was located near the side of the unit (Figure 3).

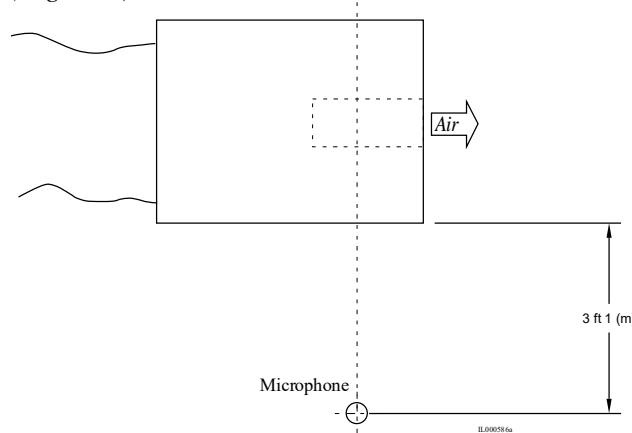
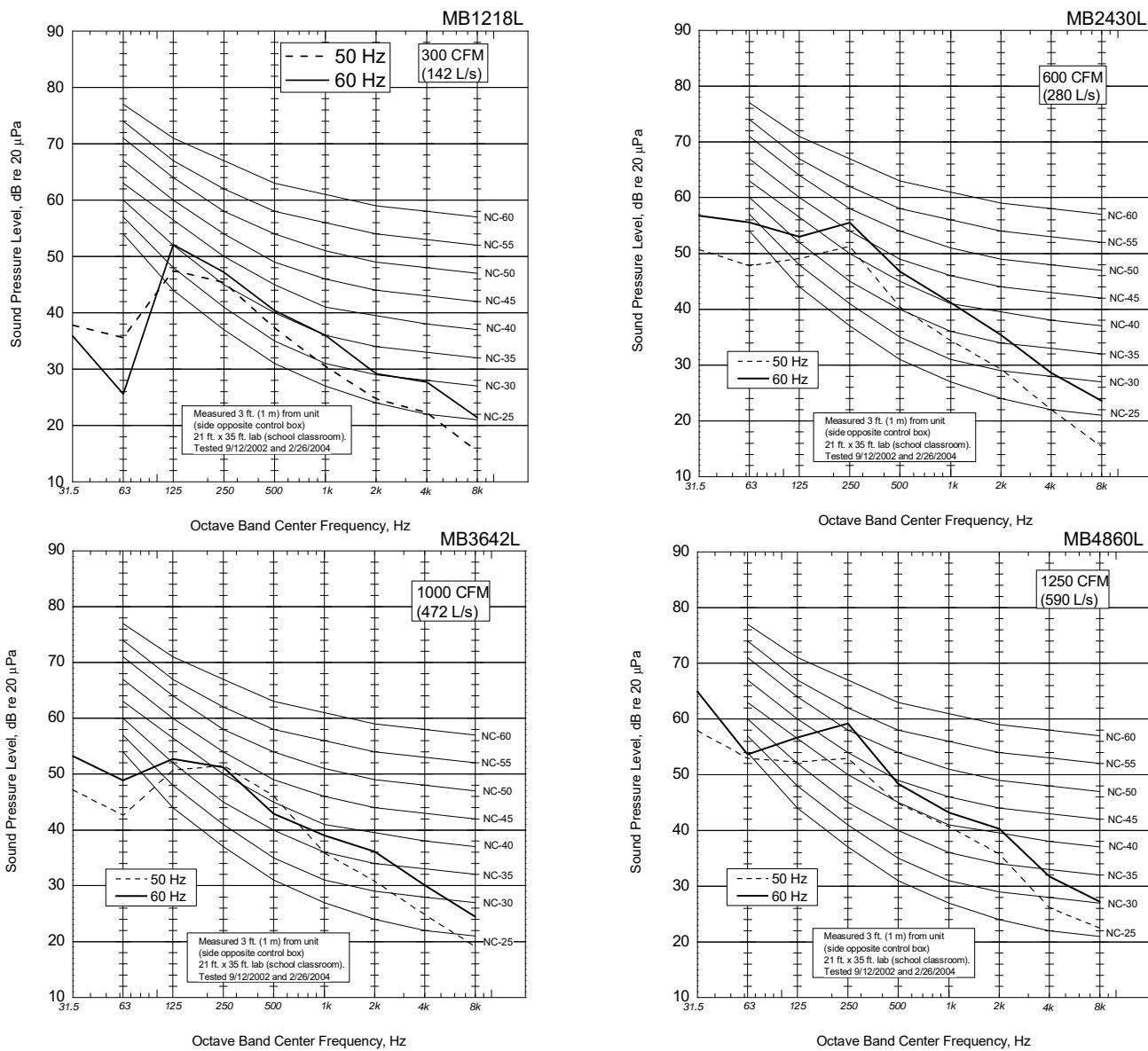


Figure 3. Location of Sound Level Meter

The data shown on the next page was measured at a motor speed of 1700 RPM at maximum airflow. It is considered the worst (loudest) case scenario. Using the EC motor with additional outlets will significantly reduce the radiated sound by reducing the required static pressure and consequently the motor speed.



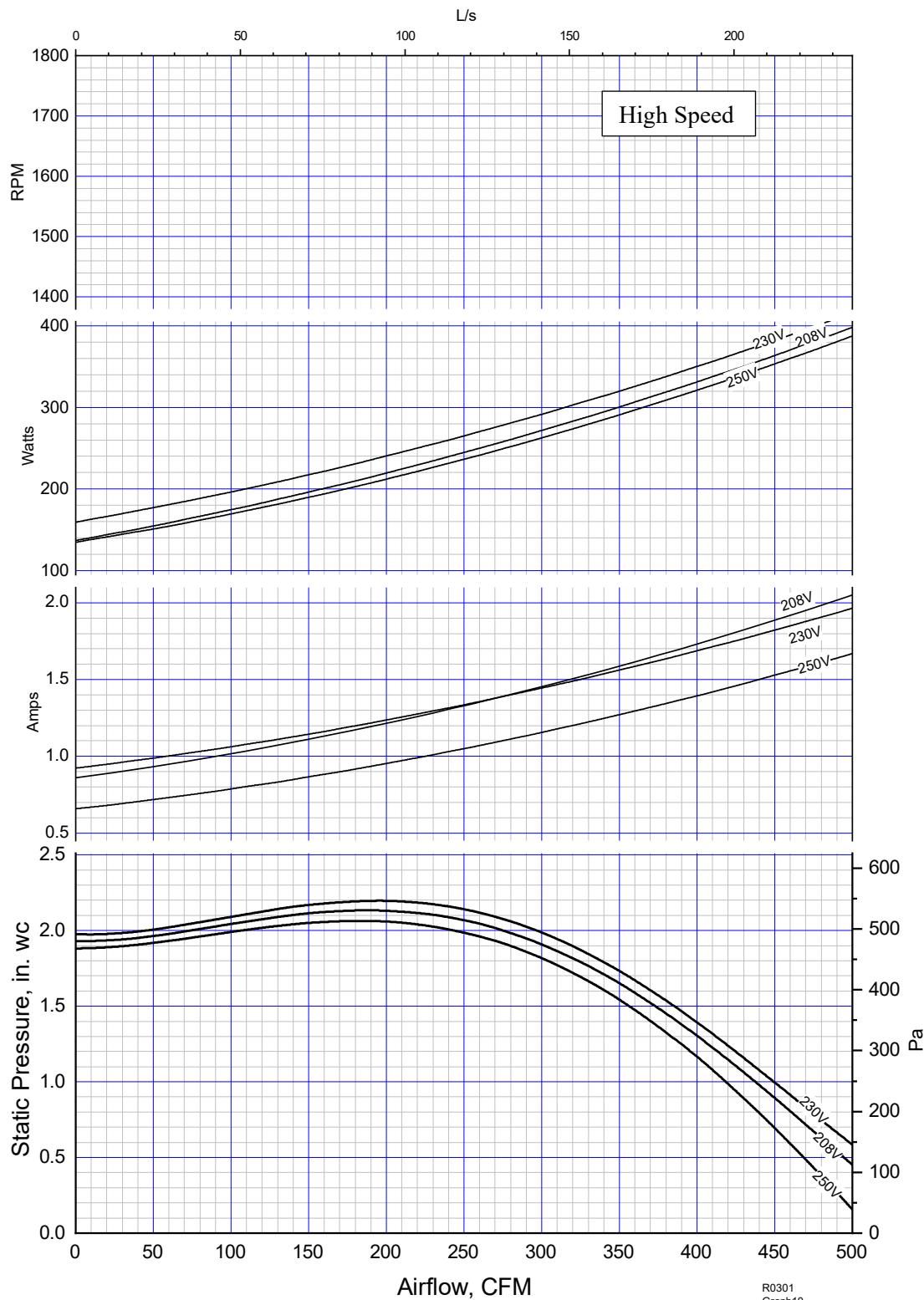
BLOWER PERFORMANCE DATA

Model	External Static Pressure [in. w.c. (kPa)]									
	1.0 (0.25)		1.25 (.031)		1.5 (0.37)		1.75 (0.44)		2.0 (0.50)	
	CFM(L/s)	Amps	CFM(L/s)	Amps	CFM(L/s)	Amps	CFM(L/s)	Amps	CFM(L/s)	Amps
-ST Models										
M1218BL1/2	450 (0.21)	1.82	420 (0.20)	1.73	385 (0.18)	1.65	345 (0.16)	1.56	300 (0.14)	1.44
M2430BL1/2	870 (410)	3.1	810 (383)	2.9	740 (351)	2.7	660 (310)	2.4	510 (240)	2.0
M3036BL1/2	1170 (552)	4.6	1150 (543)	4.4	1070 (505)	4.1	965 (455)	3.8	825 (389)	3.2
M3642BL1/2	1240 (585)	4.8	1170 (552)	4.5	1070 (505)	4.1	925 (437)	3.6	745 (352)	3.1
M4860BL1/2	1472 (695)	4.7	1400 (660)	4.5	1300 (610)	4.2	1162 (548)	3.9	953 (450)	3.4

*The EC Motor adjusts RPM to maintain a desired airflow. Refer to page 17-21 for the performance map.

M1218BL2-ST2

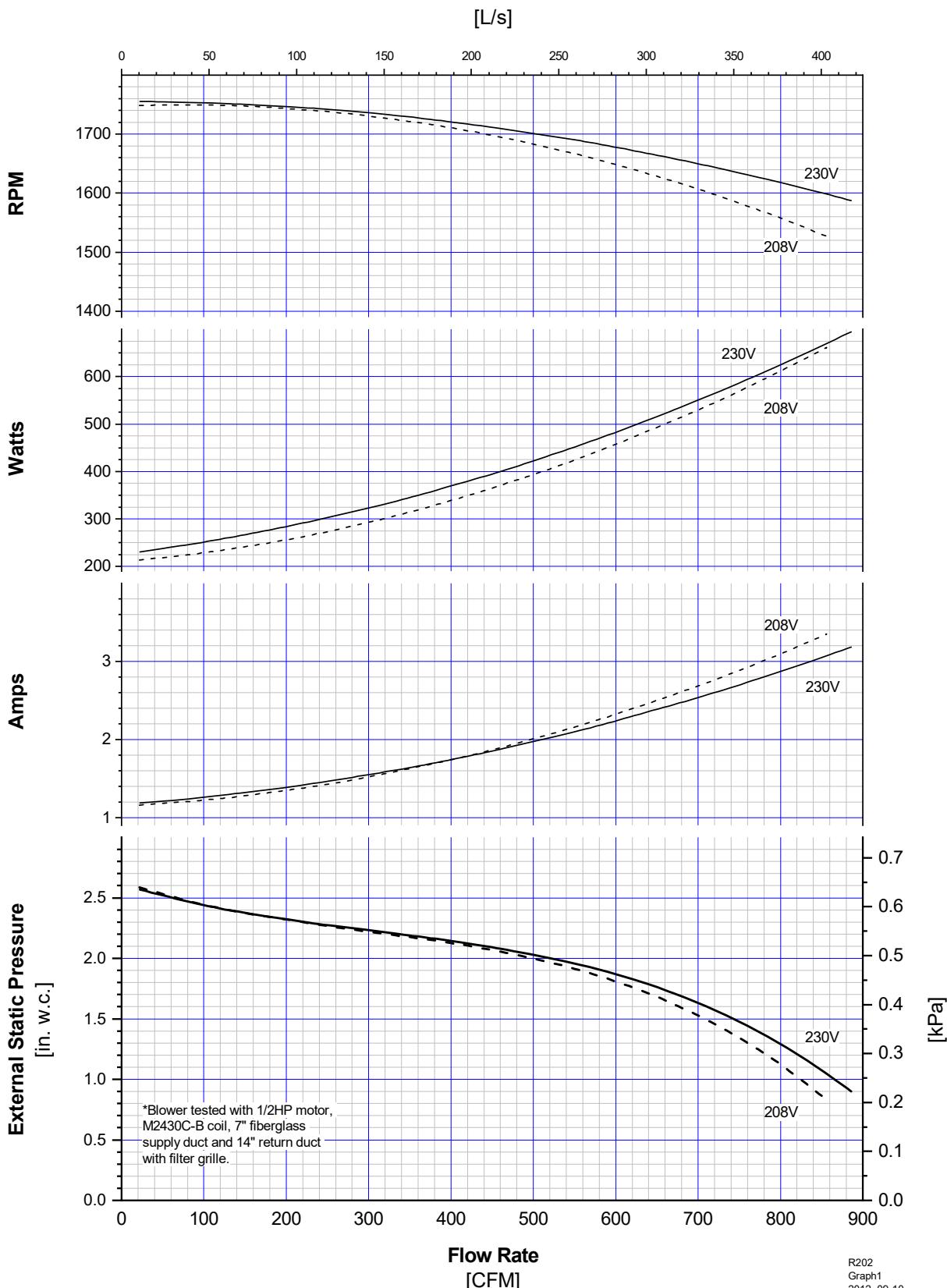
60 Hz



R0301
Graph10
1/15/2003
Tested by: J. Riley
Approved by: C. Messmer

M2430BL2-ST2

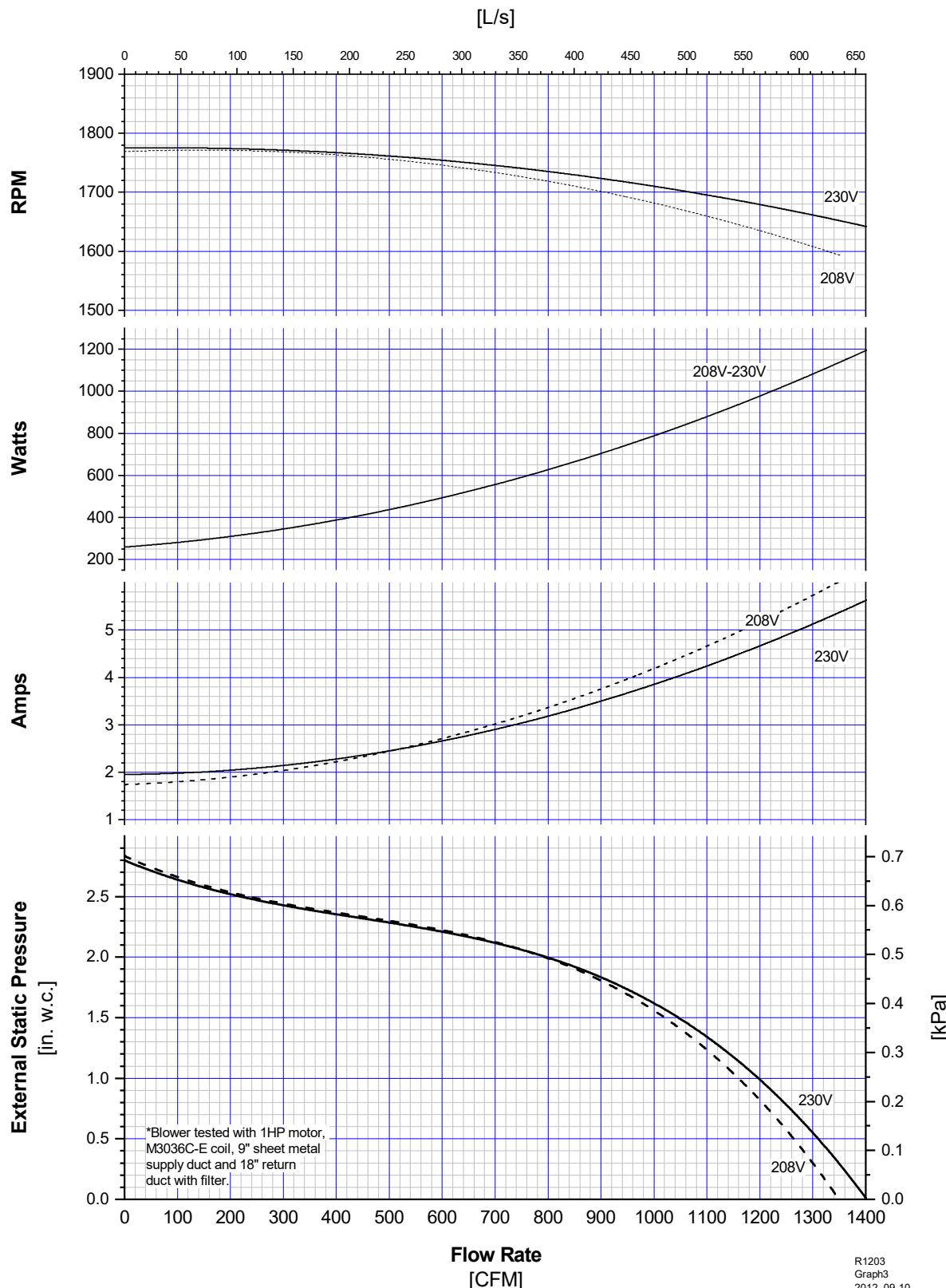
60Hz



R202
Graph1
2012_09-10

M3036BL2-ST2

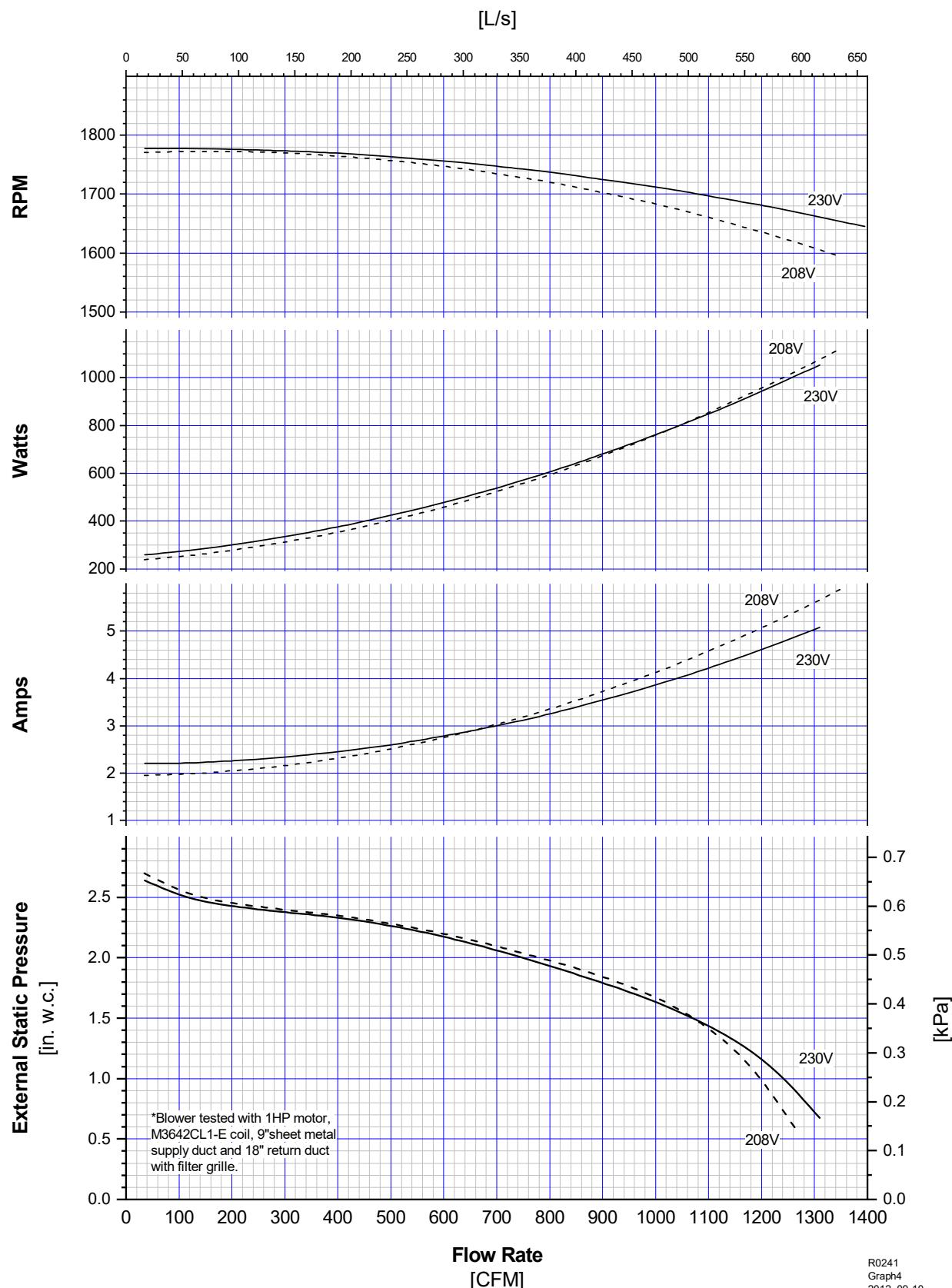
60Hz



R1203
Graph3
2012_09-10

M3642BL2-ST2

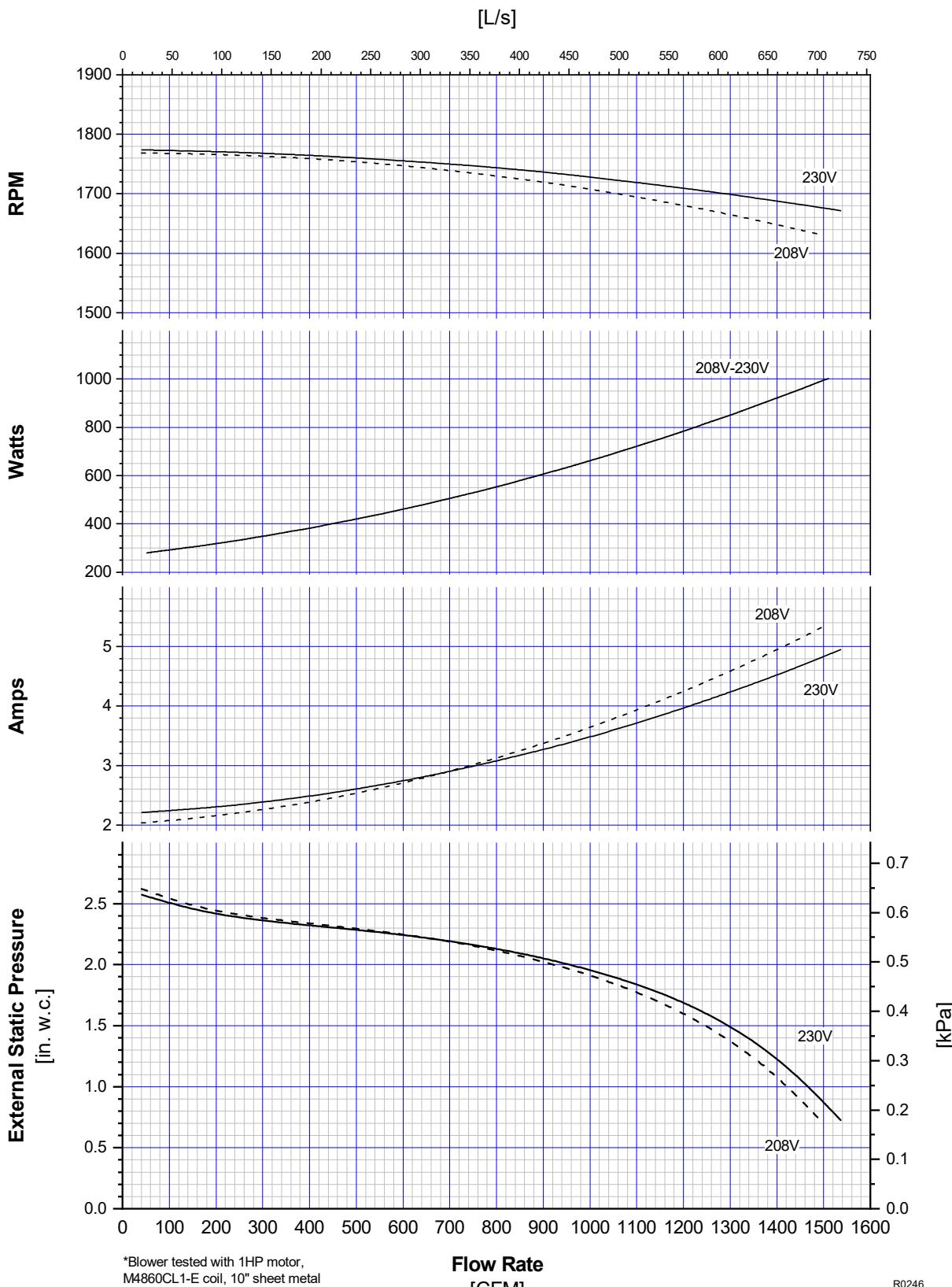
60Hz



R0241
Graph4
2012_09-10

M4860BL2-ST2

60Hz

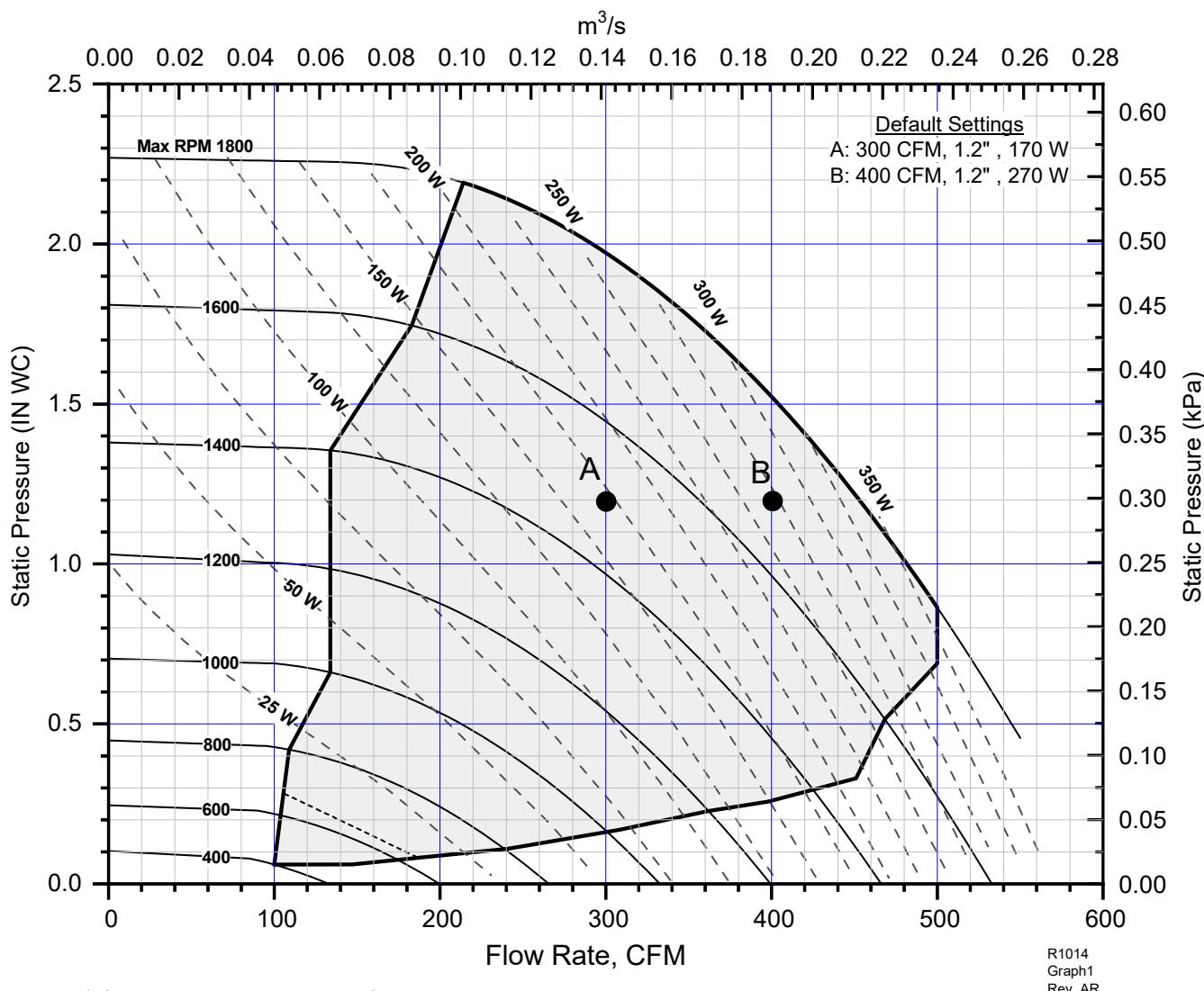


*Blower tested with 1HP motor,
M4860CL1-E coil, 10" sheet metal
supply duct and 20" return
duct with filter.

R0246
Graph3
2012_03-30

M1218BL1-EC2

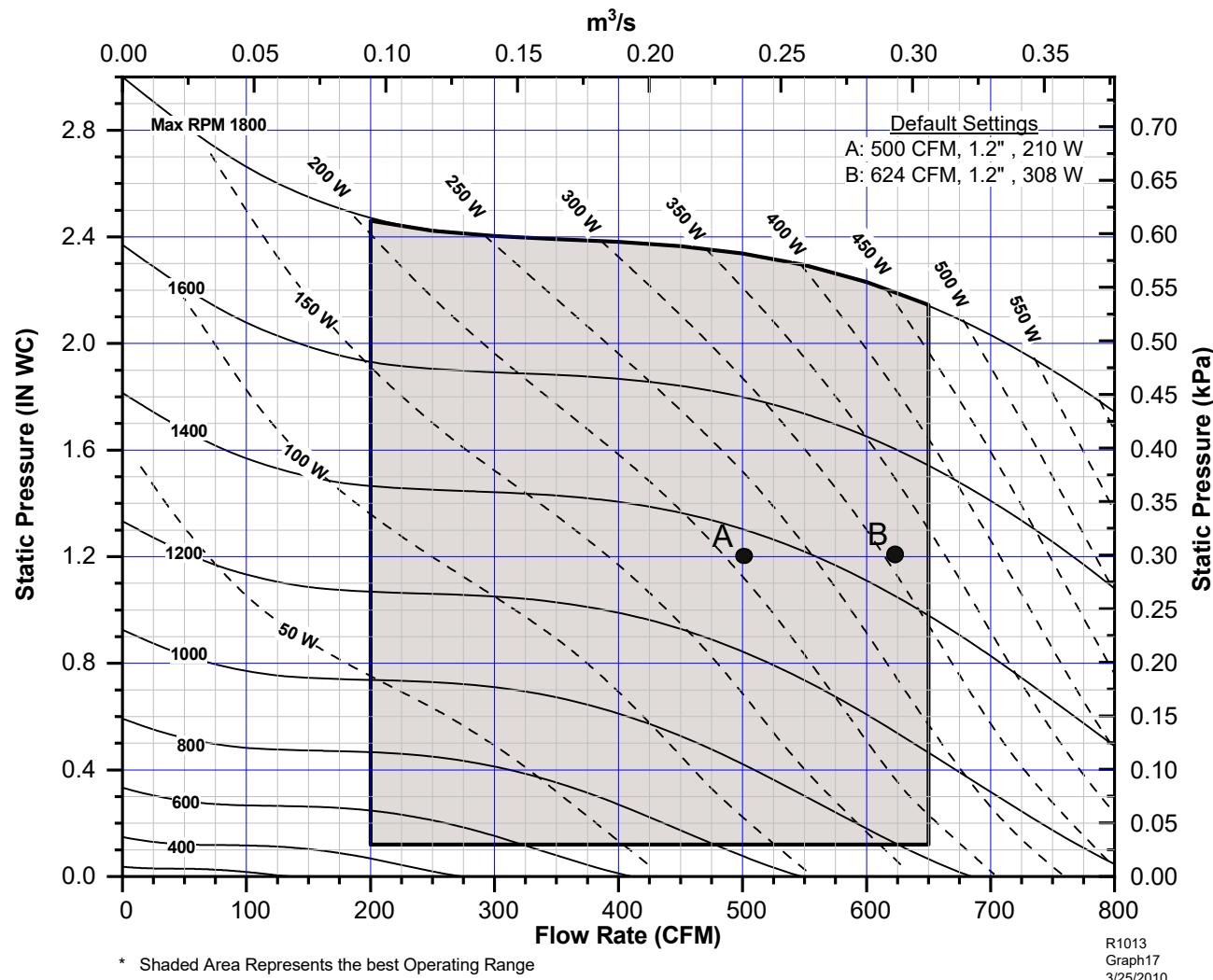
50/60 Hz



SP, in. wc (Pa)	0.25 (62)	0.5 (124)	0.75 (186)	1 (248)	1.2 (298)	1.5 (373)	1.75 (435)							
CFM (m³/hr)	RPM	W	RPM	W	RPM	W	RPM							
100 (0.05)	640	10	870	25	1050	35	1210	50	1320	65	1470	85	1590	100
150 (0.07)	710	20	910	35	1090	50	1230	70	1340	85	1490	105	1600	125
200 (0.09)	800	30	980	50	1140	65	1280	90	1380	105	1520	135	1630	155
250 (0.12)	910	50	1070	70	1210	90	1340	115	1440	135	1570	165	1680	195
300 (0.14)	1030	75	1170	95	1300	120	1420	150	1510	170	1630	205	1730	235
350 (0.16)	1160	105	1280	130	1400	160	1510	190	1590	215	1710	255	1800	285
400 (0.19)	1290	150	1400	180	1510	210	1610	240	1680	270	1790	310	--	--
450 (0.21)	1420	205	1520	235	1620	270	1710	305	1780	335	--	--	--	--

M2430BL1-EC

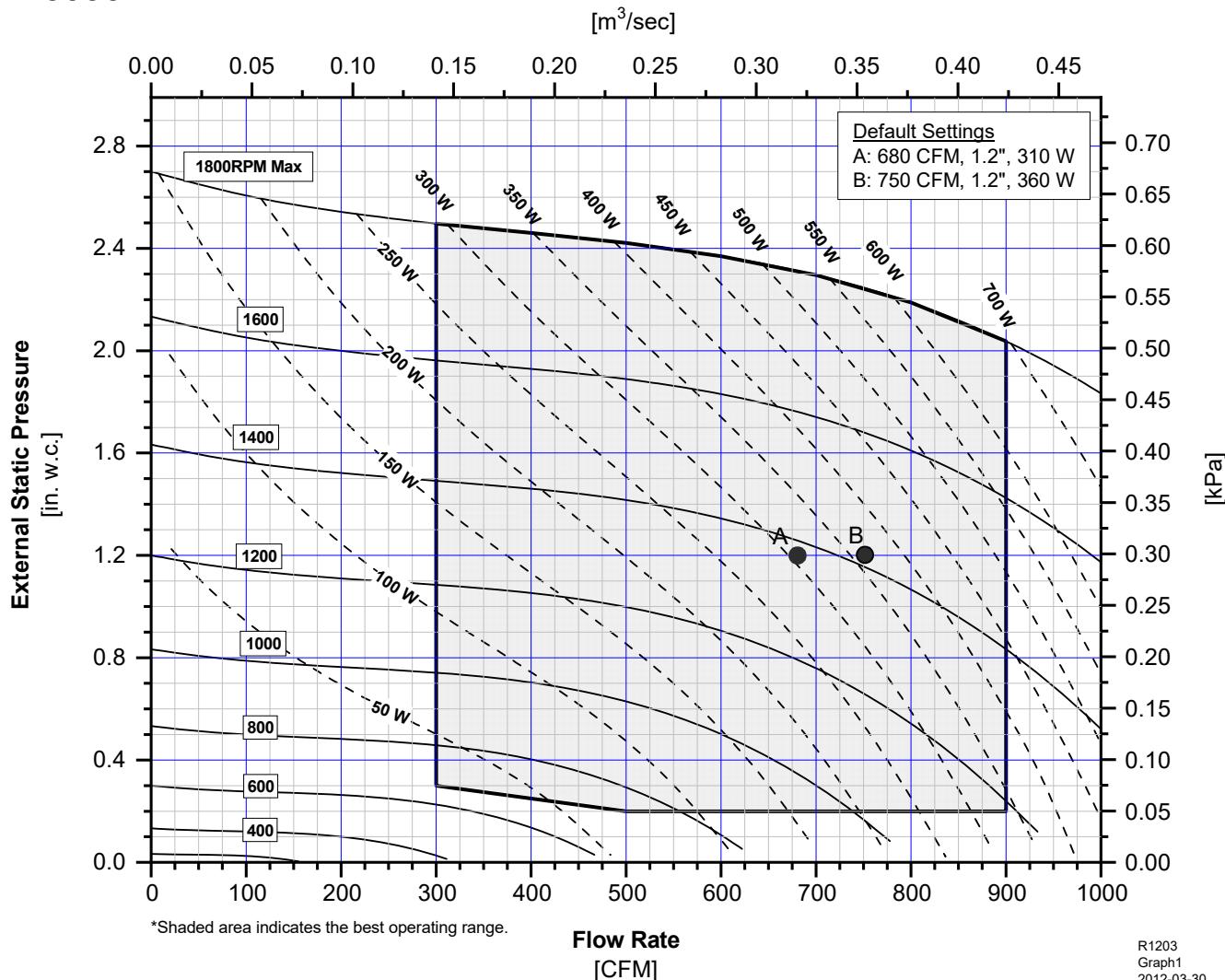
50/60 Hz



SP, in. wc (Pa)	0.25 (62)	0.5 (124)	0.75 186	1 (248)	1.2 (298)	1.5 (373)	1.75 (435)	
CFM (m³/hr)	RPM	W	RPM	W	RPM	W	RPM	
100 (0.05)	580	10	810	20	990	30	1140	45
200 (0.09)	600	15	830	30	1010	50	1160	70
300 (0.14)	680	35	860	50	1020	75	1170	95
400 (0.19)	790	60	940	85	1070	110	1200	135
500 (0.24)	910	105	1040	130	1160	160	1270	190
600 (0.28)	1040	165	1150	195	1260	230	1360	265
700 (0.33)	1170	245	1280	285	1370	325	1460	360
800 (0.38)	1310	355	1400	400	1490	445	1570	485

M3036BL1-EC

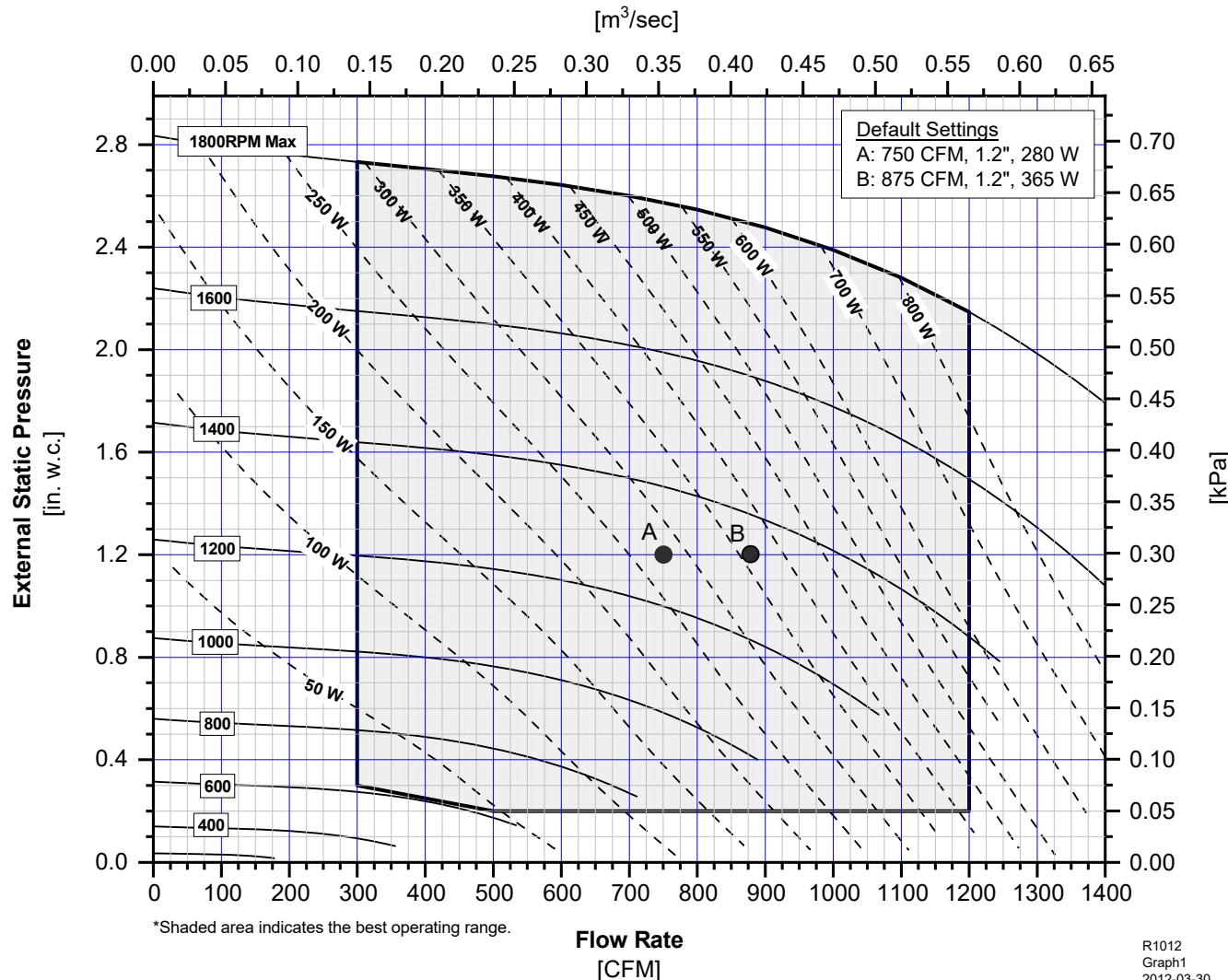
50/60 Hz



SP, in. wc (Pa)	0.25 (62)	0.5 (124)	0.75 (186)	1 (248)	1.2 (298)	1.5 (373)	1.75 (435)	
CFM (m³/hr)	RPM	W	RPM	W	RPM	W	RPM	
100 (0.05)	570	10	800	20	980	40	1120	55
200 (0.09)	590	15	810	35	990	50	1140	75
300 (0.14)	620	30	830	50	1010	70	1150	95
400 (0.19)	690	50	870	70	1030	100	1170	130
500 (0.24)	770	80	920	105	1070	135	1200	170
600 (0.28)	870	120	1000	150	1120	185	1240	225
700 (0.33)	980	180	1090	215	1200	255	1300	295
800 (0.38)	1090	255	1180	295	1280	335	1370	380
900 (0.42)	1200	355	1290	395	1370	440	1460	490
1000 (0.47)	1320	475	1390	520	1470	570	1550	620

M3642BL1-EC

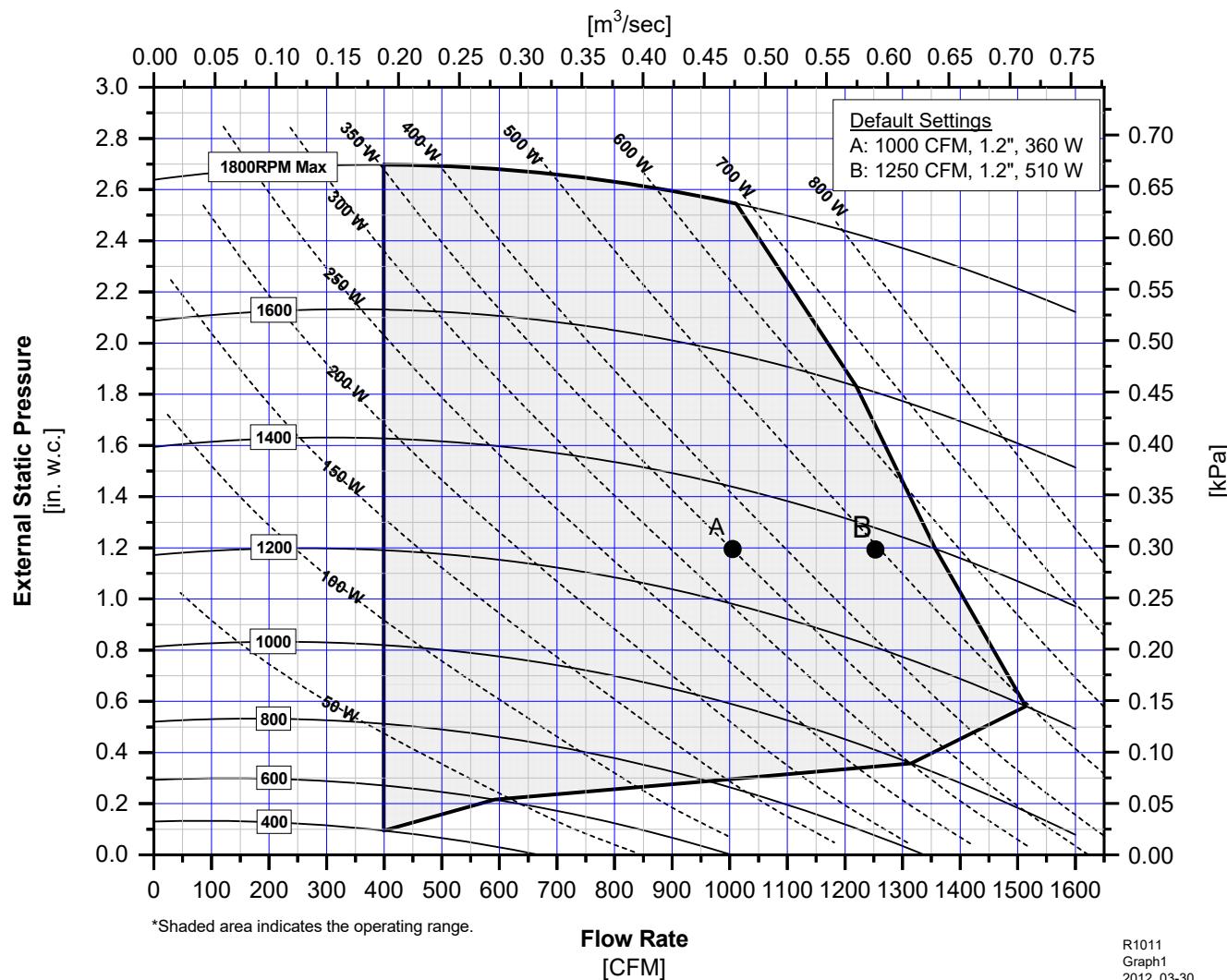
50/60 Hz



SP, in. wc (Pa)	0.25 (62)	0.5 (124)	0.75 (186)	1 (248)	1.2 (298)	1.5 (373)	1.75 (435)	
CFM (m³/hr)	RPM	W	RPM	W	RPM	W	RPM	
100 (0.05)	550	10	770	20	940	35	1080	50
200 (0.09)	560	15	780	30	950	45	1090	65
300 (0.14)	580	25	790	40	960	65	1100	85
400 (0.19)	610	35	810	60	970	85	1110	110
500 (0.24)	660	55	840	80	990	110	1130	145
600 (0.28)	720	75	880	110	1020	145	1150	180
700 (0.33)	790	110	930	145	1060	185	1180	230
800 (0.38)	860	150	990	195	1110	235	1220	285
900 (0.42)	940	200	1050	250	1160	300	1270	350
1000 (0.47)	1020	265	1120	315	1220	370	1320	425
1100 (0.52)	1100	340	1200	400	1290	455	1380	515
1200 (0.57)	1190	435	1270	495	1360	555	1440	620
1101 (0.52)	1270	540	1350	605	1430	670	1510	740
1400 (0.66)	1360	660	1430	730	1510	805	1580	875

M4860BL1-EC

50/60 Hz



SP, in. wc (Pa)	0.25 (62)	0.5 (124)	0.75 (186)	1 (248)	1.2 (298)	1.5 (373)	1.75 (435)	
CFM (m ³ /hr)	RPM	W	RPM	W	RPM	W	RPM	
200 (0.09)	540	15	760	30	930	50	1070	75
300 (0.14)	560	20	770	40	940	65	1080	90
400 (0.19)	580	30	780	55	950	80	1090	110
500 (0.24)	600	40	800	70	960	100	1100	135
600 (0.28)	630	55	820	85	980	125	1110	160
700 (0.33)	670	70	850	110	1000	150	1130	190
800 (0.38)	700	90	880	135	1030	180	1150	225
900 (0.42)	740	115	910	165	1050	215	1180	270
1000 (0.47)	790	145	950	200	1080	255	1210	315
1100 (0.52)	830	175	980	240	1120	300	1230	365
1250 (0.59)	880	225	1020	300	1150	370	1270	440
1300 (0.61)	930	260	1060	335	1190	410	1300	485
1400 (0.66)	970	315	1110	395	1230	475	1330	555
1500 (0.71)	1020	370	1150	460	1270	545	1370	630